Work	Order	ID	59674
1 S U I IV	Oluci		<i>3701</i> 7

Quality Control



Page 1

Wednesday, Jun	ie 09, 2010-12	2:34:57 PM									
Item ID:	D3999-5			Accept				IIII s	etup Start		
Revision ID:					•				Stop		
Item Name:	Angle								~ top		
Start Date:	6/9/2010	Start Qty: 8.00			Cust Item I	D:					
Required Date:	: 6/17/2010	Req'd Qty: 8.00			Customer:						•
Reference:							_	-	Stant	. 1 1 11111111 1	
Approvals:	Process Pla	ın:	Date 10609	Tooling:	D:	ate:		ŀ	Run Start		
••	QC:	"	Date:	_ SPC (Y/N):		ate:			Stop		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr									
D3999	A					_					
100				0.00							
								R	10-6-2	4	. <u> </u>
Waterjet		Memo		0.00						·	
FLOW CNC Water	•	1-Cut as Dwg Re	s per Dwg								
1000 ·	O10	Prog Re	v: X							(0)	
		2-Debur	r if necessary								
110		QC2- Inspect parts o	off machine FAI/FAIB	0.00							
		- -						Bu	5-6-7		
QC		Memo		0.00			•	,	<u> </u>		— ;

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval** DATE **Approval STEP** PROCEDURE CHANGE Bv Qtv Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval** DATE **STEP** Approval **Action Description** Sign & Initial Section A Section C QC Inspector Chief Ena Chief Eng Chief Eng Date

Wednesday, June 09, 2010 12:34:57 PM

Item	ID:

D3999-5

Accept



Setup Start



Revision ID:

Item Name: **Start Date:**

Required Date: 6/17/2010

Angle

6/9/2010

Start Qty: 8.00 Req'd Qty: 8.00

Operation

Description



Cust Item ID:

Customer:

Reference:

Process Plan: _____ Date:

Tooling:

Date:

Start

Stop



Approvals:

QC:

Date:__

SPC (Y/N):

Date:

Stop

Run

Sequence ID/

Work Center ID

120

QC

Memo

QC8- Inspect parts - second check

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Quality Control

130

Brake NC

Brake NC

150

HandFinish

Bend as per dwg

Memo

0.00

0.00

0.00

SB (3/66/28)

0.00

Hand Finishing

Memo 10 06 28

Chemical Conversion Coat per QSI005 4.1

XIO

Dart Ae	rospac	e Ltd							1
w/o: 5°	7674		W	ORK ORDER CHANG	ES				* ·
DATE	STEP	Perm. Change PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspection
1.1.	4	ADD Stee For OLG in	sput water	to worself step					
10/060	140		NA						
				E 10.06.30					
_				Keep as is,					
Part No	: <u>D3</u>	799-5 PAR#:	Fault Cate	gory:	_ NCR: Yes N	lo DQA:		_ Date: _	
	R	esolution:	Dispositio	_ QA: N/C Clo	sed:	Date:			
NCR:		,	WORK ORD	FR NON-CONFORMA	NCE (NCR))			
DATE	STEP	Description of NC		Corrective Action Section		Verificat	Verification Section C Approval Chief Eng	Approva	
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date				QC Inspecto
								·	
								-	

Work Order ID 59674

Page 3

Wednesday, June 09, 2010 12:34:57 PM

Item ID:

D3999-5

Accept



Setup Start



Stop

Item Name: Start Date:

Required Date: 6/17/2010

Revision ID:

Angle 6/9/2010

Start Qty: 8.00

Req'd Qty: 8.00



Date: _____

Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: _____

Tooling:

SPC (Y/N):

Date: Date:

Tool # Plan

Code

Start

Reject

Qty



Stop

Reject

Number Stamp

Sequence ID/ **Work Center ID**

160

Quality Control

Operation Description

QC:

OGS Inspect part completeness to step on W/O

Set Up/ **Run Hours**

0.00

0.00

Accept

Qty

Run

10 BK10-6-28. Pb->

Insp.

170

Packaging Packaging

Identify as per dwg & Stock Location: 111

Memo

Memo

0.00

0.00

180 QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12006.29

Dart Ae	rospace	e Ltd								* *
W/0:5	9674			W	ORK ORDER CHANG	ES			-	,
DATE	STEP	Pecn. Change	PROC	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
10/06/20	160	change step #	(necessor	1 3 in	speet chemical cont.					Soloelo
				· ·	[10.06.3c	,				
Part No					egory:					1,
	R	esolution:	·		on:				Date: _	
NCR:			W	ORK ORD	ER NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description				ion B	Verifica	ation	on Approval	Approv
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		Section C	Chief Eng	QC Inspec	
<u> </u>										
NOTE: D	ate & initia	al all entries	71	1				-	<u> </u>	

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

Wednesday, June 09, 2010 12:35:02 PM

Work Order ID: 59674

Parent Item:

D3999-5

Parent Item Name: Angle

Component Item ID/

Comments:

Item Name

M6061T6S.040

IPP rev A 09.12.16 new issue Prelim EC verified by:DD IPP rev B

Item ID

10.05.10 ecn 10-562 EC verified by:DD

Replacement Mfg/ Purch

Purchased

Bin **Primary** Item Location No

Last Location Route Seq ID 100

Unit of sf

Measure Hand

Qty on 87.2300

Loc Code

Start Date: 6/9/2010

Start Qty: 8.00

Qty per Kit Total Otv 0.048

Issued 0.404211

Qty

1B10-6-04

Date

Issued

Required Date: 6/17/2010

Required Qty: 8.00

Page 1

Status

6061-T6 .040 Sheet

Location MAT21

113004

Loc Qty 87.23

87.23

113004

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / Prod Mgr **DATE Approval STEP** PROCEDURE CHANGE By **Date** Qty QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ___ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **STEP Approval Approval** DATE **Action Description** Sign & Initial Section A Section Chief Eng QC Inspector Chief Eng **Date** Chief Eng

	Work Order: \$9674
DART AEROSPACE LTD	
Description: ANGLE	Part Number: D3999 - (~
00001.	Page 1 of 1
Inspection Dwg: D&44-5 Rev: A	

	X	ARTICLE IN		Prototype						
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comm	nents			
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900	4010	1,897	*							
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							N/A			
Measured by:	1-B	Audited by	: 8		Prototype A					
Date:	1 2 //	Date	: 10/dela	25		Date:	N/A			
					R	evised by	Appro			
Rev Date	Change				K	J/JLM	1			

l					Revised by	Approved
	Rev	Date	Change	,	KJ/JLM	
	Α		New Issue			* .

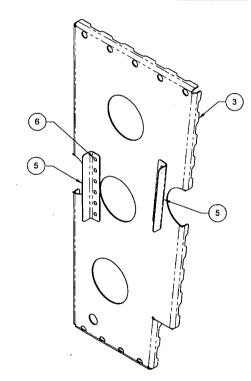
SHOP COPY RETURN TO ENGINEERING UNCONTROLLED CONV

SUBJECT TO AMERIDMENT

			:		,
ITEM NO.	QTY. QTY. -041 -043		PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	х		D3999-041	BAFFLE ASSEMBLY, AFT	JCA-M47-1-02
2		X	D3999-043	BAFFLE ASSEMBLY, FWD	JCA-M47-1-03
3	1		D3999-1	BAFFLE	
4		1	D3999-3	BAFFLE	
5	2	2	D3999-5	ANGLE	

RIVET

MS20470AD4



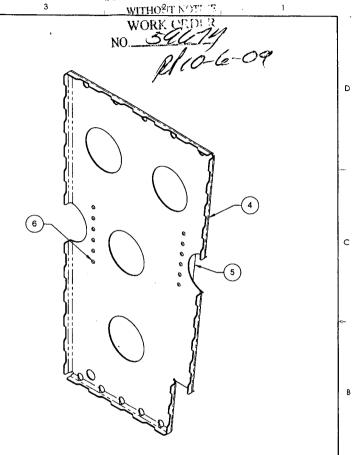
D3999-041 BAFFLE ASSEMBLY, AFT

D

12

12

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3999-041/-043" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT (-041): 1.51 lbs
8) WEIGHT (-043): 1.84 lbs



D3999-043 BAFFLE ASSEMBLY, FWD

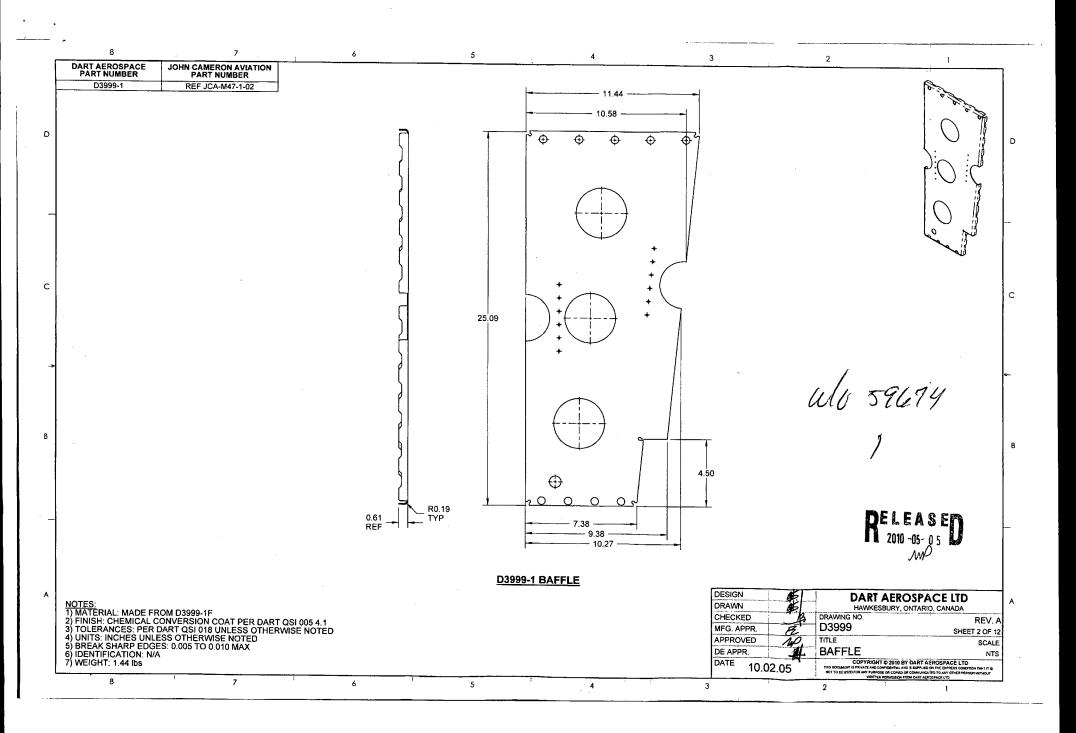
RELEASED 2010 -05- 05

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REV.			DESCRIPTION	BY	DATE		
DESIG		1 1 1 1 1 1 1 1 1 1		ROSPACE LI	. –		
	HECKED B		DRAWING NO. D3999	decision management processes	REV. A		
APPRO	APPROVED AP		TITLE				
DE APPR.		-#-	BAFFLE		NTS		
DATE	10.0	2.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS OCCURENT IS PRIVATE AND COMPORTMA AND IS SUPPLED ON THE EXPRESS COMMIND THAT IT IS NOT TO BE USED FOR ANY PLISTOSE OR COPIED OR COMMUNICATED TO AN OTHER PRISON WITHOUT WRITTEN PERSUSSION FROM DART AEROSPACE LTD.				

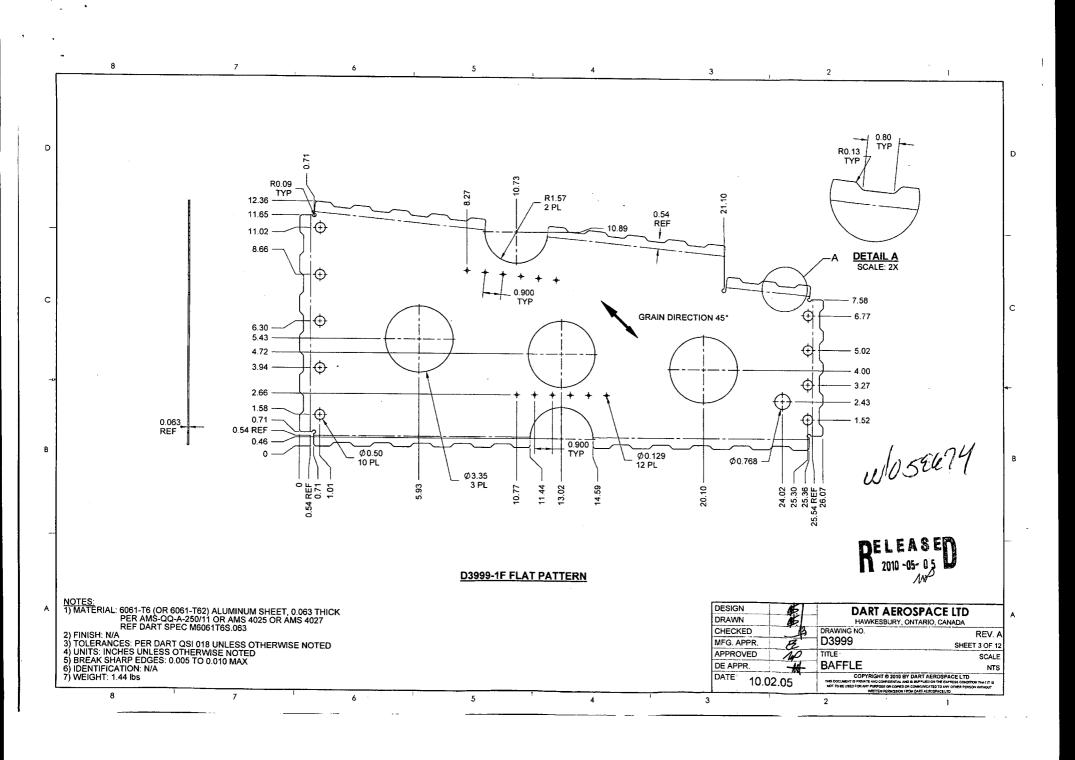
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Dart Aerospace	: Ltd
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W/O:		WORK ORDER CHANGES								,		
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							:					
			Fault Category: NC				3					
				Disposition: QA: N/C Closed:					Date:			
NCR:	_	\	WORK ORI	DER NON-CONFORM	ANCE	(NCR)				-		
DATE	STEP	Description of NC	Corrective Action Section E			Verificat		on Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector		
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NOTE	oto 9 initi	ol all optrion					<u></u>					

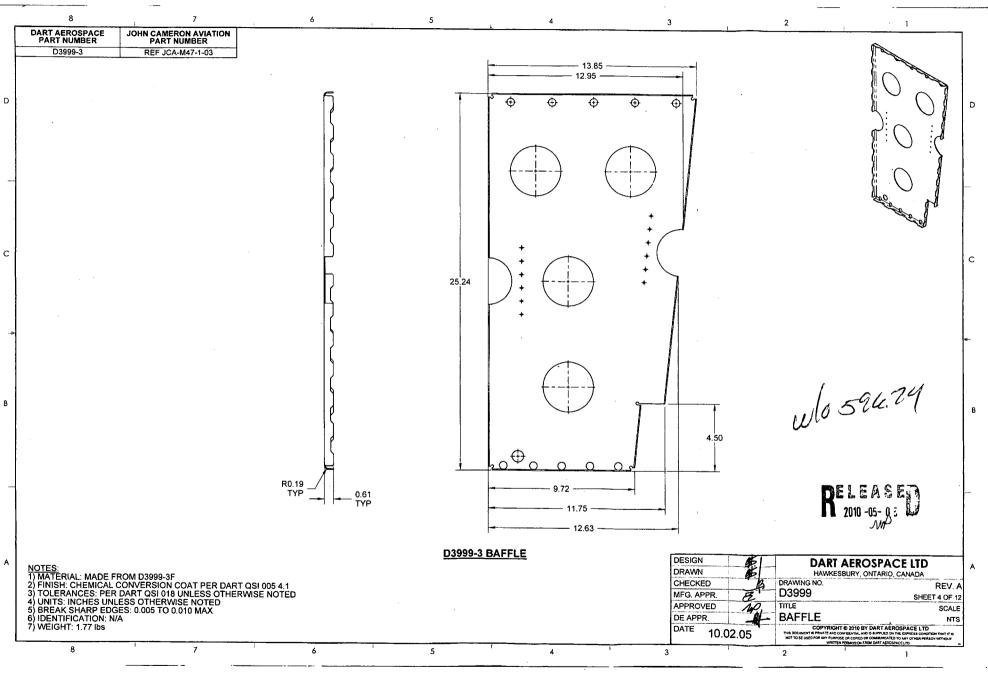


Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval** DATE **Approval STEP** PROCEDURE CHANGE By **Date Dty** Chief Eng / Prod Mgr QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **STEP Approval Approval** DATE Sign & Initial **Action Description** Section A QC Inspector Section Chief Eng Chief Eng Chief Eng Date

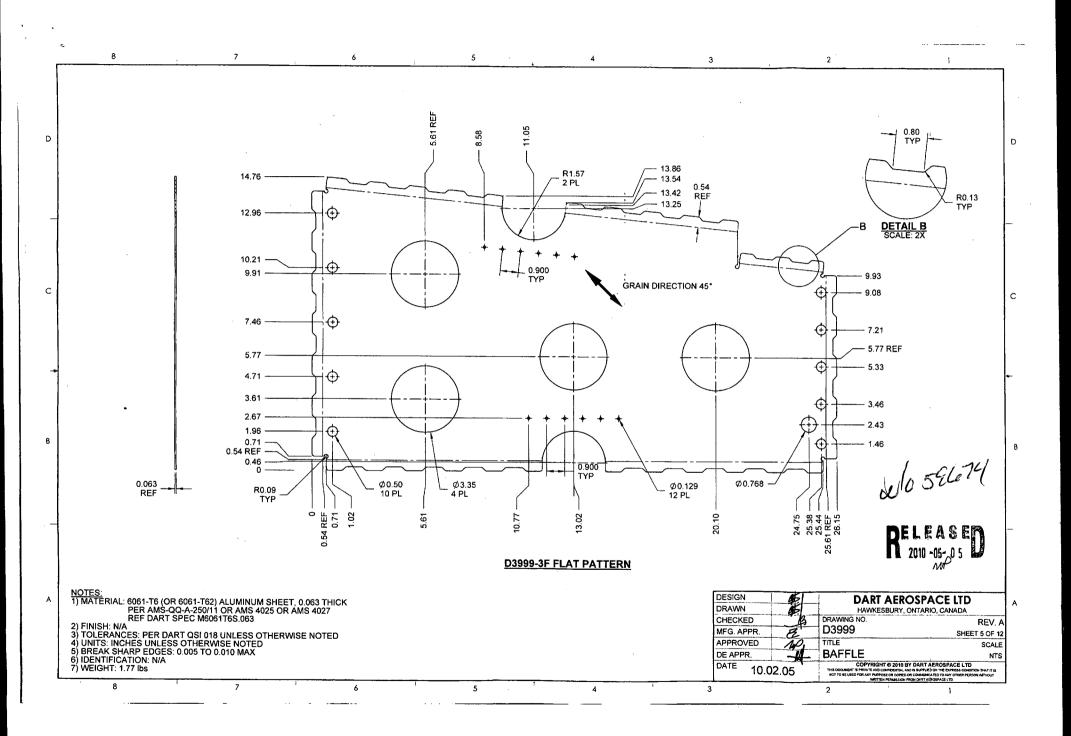


Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / Prod Mgr Approval QC Inspector DATE STEP **PROCEDURE CHANGE** By **D**ty **Date** Part No: _____ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	OTED	Description of NC		Corrective Action Section B			A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC inspector
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			·					
		•						



Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval **Approval** DATE **STEP** PROCEDURE CHANGE By Date **Qty** Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: _ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** DATE **STEP** Verification **Approval Approval Action Description** Sign & Initial Section A QC Inspector Section Chief Eng Chief Eng Chief Eng Date



Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / **Approval** STEP DATE PROCEDURE CHANGE By Date **Qty** QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section A Section (Chief Eng QC Inspector Chief Eng Chief Eng Date

5 2 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER REF JCA-M47-1-02 REF JCA-M47-1-03 D3999-5 0.83 С 5.50 REF w 6 59674 0.83 REF R0.12 2010 -05- 0 5 **D3999-5 ANGLE** MP DESIGN DART AEROSPACE LTD NOTES:
1) MATERIAL: MADE FROM D3999-5F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 6 OF 12 TITLE APPROVED SCALE **BAFFLE** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THE DOCUMENT OF PRIVITE AND COMPORTING MOST SUPPLESS OF THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR AIM FARPOSE OR COMPARACHED TO ANY OTHER PERSON WITHOUT
WANTED #**DEBASSON FISHE MAINT ARROSPINGE LTD. DATE 10.02.05 3

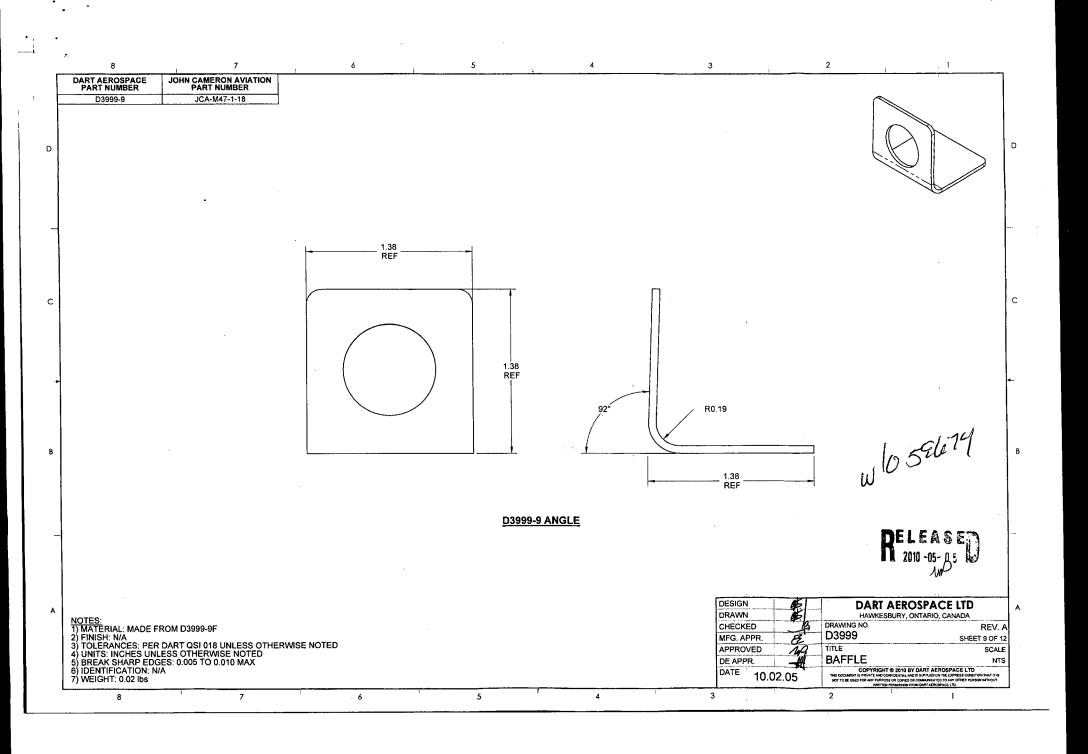
Dart Ae	rospace Li	r d								• •	
W/O: WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect	
Part No):	PAR #:	Fault Cate	gory:	NCF	l: Yes	No DQA :		Date: _		
	Resc	olution:	Disposition	າ:	QA:	N/C Cld	sed:	<u> </u>	Date: _		
NCR:	•		WORK ORDI	ER NON-CONFOR	RMANCE	(NCR)				
DATE		Description of NC	Corrective Action Section		Section B		Verifica		Annessal	Approve	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Section		Approval Chief Eng	Approva QC Inspect	
i i					:						
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8 3 2 R0.20 TYP BEND LINE-GRAIN DIRECTION 1.55 0.78 REF 0.40 TYP 0.50 TYP Ø0.129 6 PL 0.040 0.900 wlo594.74 REF TYP 336 0435 1.029 064 **D3999-5F FLAT PATTERN** 2010 -05- 0,5 NOTES: 1) MATÉRIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.040 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.040 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REF DART SPEC M6061T6S.040
2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NIA
7) WEIGHT: 0.03 lbs REV. A D3999 MFG, APPR. SHEET 7 OF 12 APPROVED TITLE SCALE DE APPR. **BAFFLE** NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVAT AND COMPEDITION, AND IS SUPPLED ON THE EXPRESS CONTROL
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WRITTEN PERSONN FROM CART ASTOGRAPES, LTD. DATE 10.02.05 6 2

Dart Ae	T		\\/	RK ORDER CHAN	CEC					-	
DATE	STEP					Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto			
				7 (ATTAIN)							
Part No		PAR #:							Date:		
	Resolution:		Disposition:						Date:		
NCR:			WORK ORDE	R NON-CONFORM	IANCI	E (NCR)				
DATE	STEP	Description of NC				ction B		tion	Approval	Approva	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Section		Chief Eng	QC Inspecto	
						:					
	1										
										E	

6 5 3 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER JCA-M47-1-17 D3999-7 Đ 0 0.59 0.59 1.77 Ø0.157 wlo 59674 0.080 REF **D3999-7 CORNER** NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.080 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN DRAWN DRAWING NO. CHECKED REV. A 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs D3999 MFG. APPR. SHEET 8 OF 12 TITLE APPROVED SCALE **BAFFLE** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND COMPOUND, AND IS SUPPLIED ON THE COPPESS CONDIT
NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON. DATE 10.02.05 5 3 8

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP PROCEDURE CHANGE By Qty **Date** Chief Eng / Prod Mgr QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ _ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification DATE **STEP Approval Approval** Sign & Initial **Action Description** Section A QC Inspector Section Chief Eng Chief Eng Chief Eng Date



Dart Ae	rospace Lt	a d							•
W/O:			WC	ORK ORDER CHANGES	•				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
Part No);	PAR #:	Fault Cate	gory:	ICR: Yes	No DQA:		_ Date: _	
	Reso	lution:	Disposition	n: (A: N/C CI	osed:		Date: _	
NCR:			WORK ORDI	ORK ORDER NON-CONFORMANCE (NCR)				14.	
DATE	STEP	Description of NC						Approval	Approva
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verifica Section		Chief Eng	QC Inspec

Ø0.768 -GRAIN DIRECTION € 1.38 w 10 5 9 6 7 4 BEND LINE 0.68 --0.063 1.29 REF **D3999-9F FLAT PATTERN**

5 •

NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S0.063

- 2) FINISH: NIA
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NIA
 7) WEIGHT: 0.02 lbs

8

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 10 OF 12 TITLE APPROVED SCALE **BAFFLE** NTS DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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Dart Ae	rospace L	td							, ,
W/O: WORK ORDER CHANGES									-
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
Part No):	PAR #:	Fault Cated	norv:	NCR: Yes N	do DOA		Date	
Resolution:									
			ER NON-CONFORMAN						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign & Date	Verifica Section	i ion	Approval Chief Eng	Approva QC Inspect
								THE PARTY AND ADDRESS OF THE PARTY AND ADDRESS	
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2 JOHN CAMERON AVIATION PART NUMBER DART AEROSPACE PART NUMBER JCA-M47-1-19 D3999-11 1.00 REF С 0.62 w/o 59614 R0.20 В **D3999-11 EARTH TAB** DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN DRAWN NOTES:
1) MATERIAL: MADE FROM D3999-11F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 11 OF 12 TITLE APPROVED **BAFFLE** DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMEN'S FROM THE ADDRESS OF COMPANION AND EXPELLED ON THE EXPRESS CONDITION TO THE MEDIT OF ANY PURPOSE OR CORPE OR COMMENCATED TO ANY OTHER PERSON. DATE 10.02.05 3

SCALE NTS

Dart Ae	rospace L	td			·				,		
W/O: WORK ORDER CHANGES											
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
Part No: PAR #:			Fault Cate	gory:	NCR: Yes	No DQA :		Date: _			
		olution:	Disposition	QA: N/C Clo	sed:	Date:					
NCR:				R NON-CONFORMA							
DATE		Description of NC	Corrective Action Section		on B	Verifica	+ -	Ammunual	Approve		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	Approva QC Inspect		

8 2 Ď 1.32 Ø0.125 2 PL 0.56 1.00 GRAIN DIRECTION w 10 59674 0.22 TYP R0.20 0.25 0.063 REF TYP -BEND LINE 0.52 В REF **D3999-11F FLAT PATTERN** NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.063 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 12 OF 12 APPROVED TITLE SCALE BAFFLE DE APPR. NTS DATE 10.02.05 6 5 2

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W/O:		WORK ORDER CHANGES							~ · ·			
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval QC Inspector			
				V								
	<u>L</u>											
Resolution:		PAR #:	Fault Cat	_ Fault Category: NCR: Yes N			No DQA: Date:					
		<u></u>	Disposition: Q									
NCR:		WORK ORE	DER NON-CONFORM	MANCE	(NCR)	1						
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description			Cian Verificati			Approval	Approval		
		Section A	Chief Eng	Chief Eng	7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7	Date	Section		Chief Eng	QC Inspector		
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